

## Pipe Tap Drill Sizes

TAP SIZE	*NPT		*NPFT		STRAIGHT	
	TAP DRILL	DECIMAL EQUIV.	TAP DRILL	DECIMAL EQUIV.	TAP DRILL	DECIMAL EQUIV.
1/16	D	0.246	D	0.246	1/4	0.25
1/8	Q	0.332	R	0.339	11/32	0.3438
1/4	7/16	0.4375	7/16	0.4375	7/16	0.4375
3/8	9/16	0.5625	37/64	0.5781	37/64	0.5781
1/2	45/64	0.7031	45/64	0.7031	23/32	0.7188
3/4	29/32	0.9062	59/64	0.9219	59/64	0.9219
1	1 9/64	1.1406	1 5/32	1.1562	1 5/32	1.1562
1 1/4	1 31/64	1.4844	1 1/2	1.5	1 1/2	1.5
1 1/2	1 47/64	1.7344	1 47/64	1.7344	1 3/4	1.75
2	2 13/64	2.2031	2 7/32	2.2188	2 7/32	2.2188
2 1/2	2 5/8	2.625	2 41/64	2.6406	2 21/32	2.6562
3			3 17/64	3.2656		

\* For tapping without reaming.